

Date: Thursday, 3/1/2007 1:47:35 PM
 User: Eric Charbonneau

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABIN FLOOR PROTECTOR		
Job Number	: 31002					
Estimate Number	: 12767					
P.O. Number	:		Part Number	:	D35754	
This Issue	: 3/1/2007	S.O. No. :	Drawing Number	:	D3575 UNDER REVIEW	
Prsht Rev.	: NC		Project Number	:	N/A	
First Issue	: 11	Type : SMALL /MED FAB	Drawing Revision	:	U/R	
Previous Run	:		Material	:		
Written By	:	<i>EC</i>	Due Date	:	3/8/2007	Qty: 1 Um: Each
Checked & Approved By	:					
Comment	: Est Rev :A New Issue 07-01-22 EC					

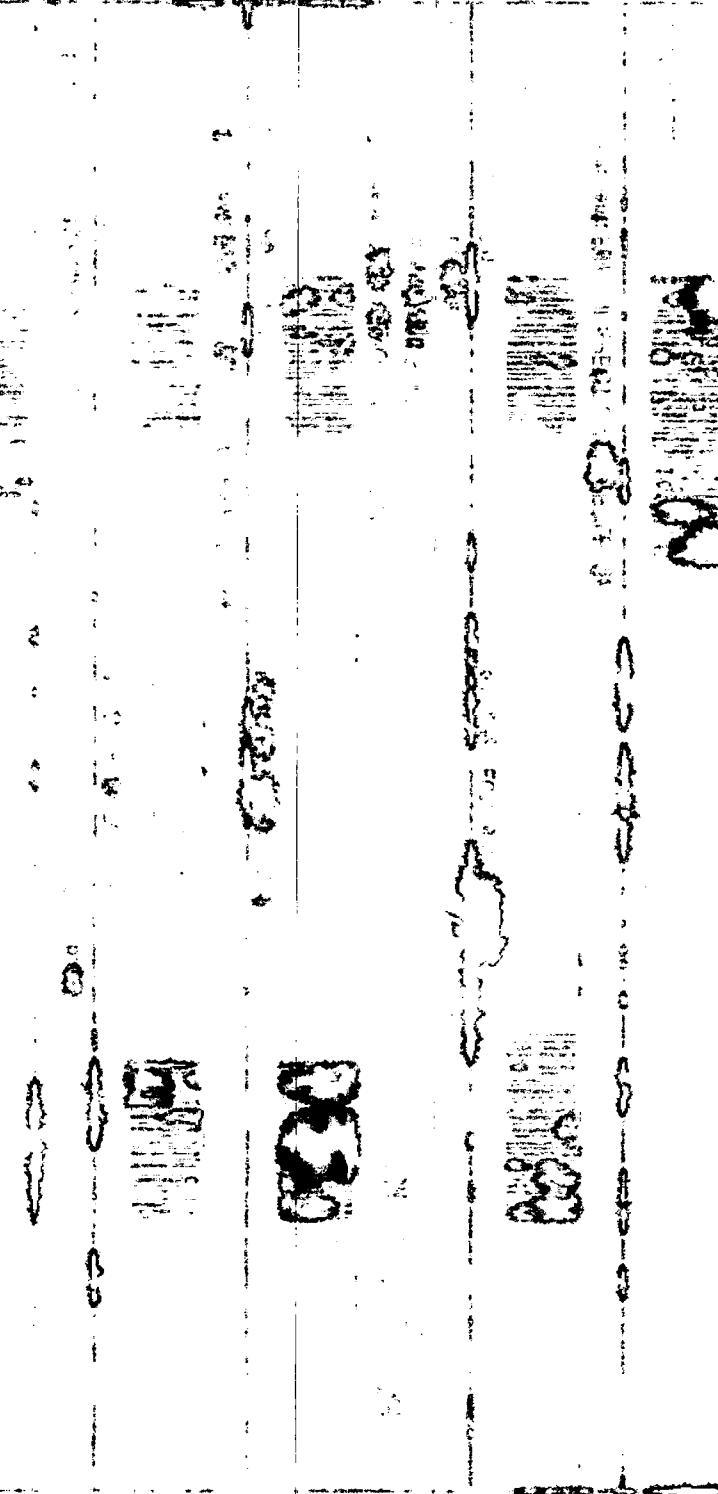
Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description :
1.0	F60029	lexan grey
		
Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)		
F60029 lexan sheet		
Batch: <i>M103106</i>		
1.0	WATER JET	FLOW WATER JET
		
Comment: <i>FLOW WATER JET</i>		
1-Cut as per Dwg D3575		
Dwg Rev: <i>VR</i>		
Prog Rev: <i>VR</i>		
	SAD	<i>07/03/01</i>
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
	SAD	<i>07/03/01</i>
4.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK		
Small FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		
Comment: <i>SMALL & MEDIUM FAB RESOURCE 1</i>		
Deburr if necessary.		
	SAD	<i>07/03/01</i>

100% SECURITY

100% SECURITY



10

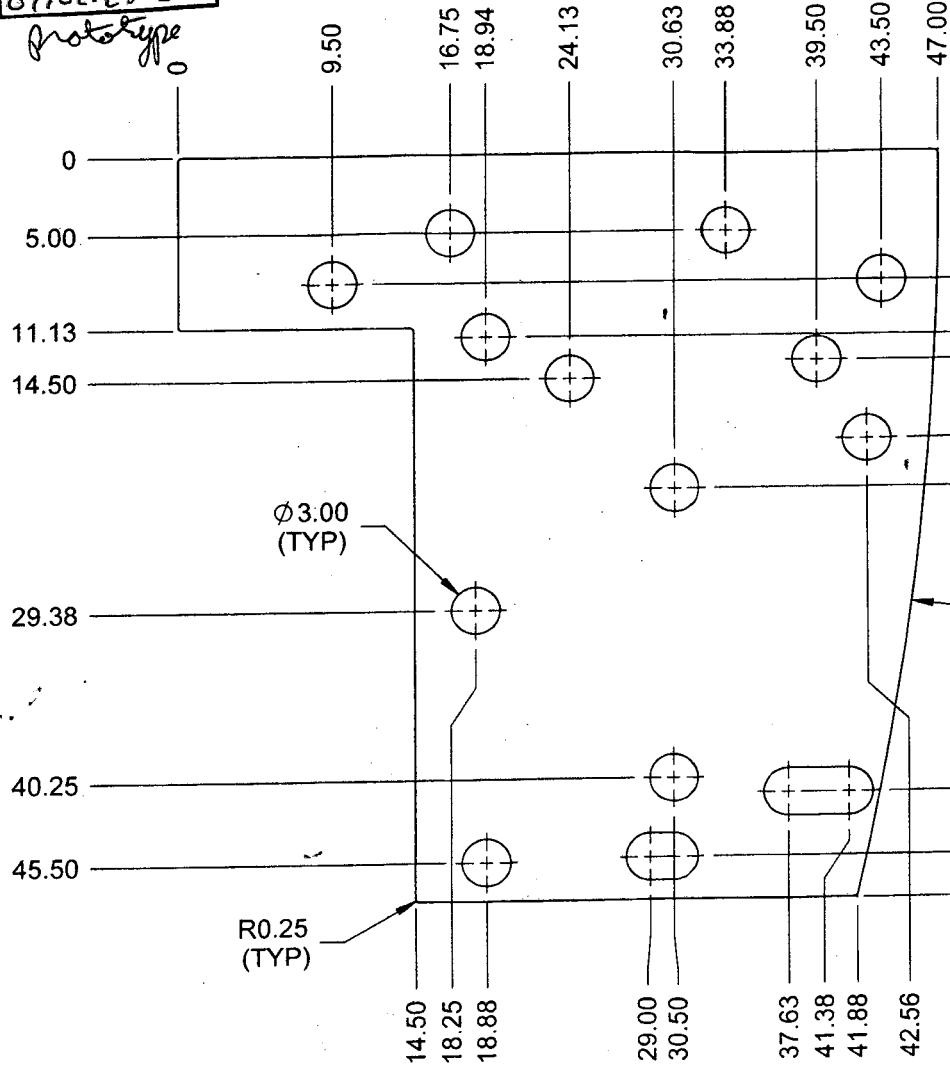
DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3575
DATE 07.01.22		TITLE CABIN FLOOR PROTECTOR

REV. A
SHEET 4 OF 4
SCALE
1:12

UNDER REVIEW

07.02.28 CB

Prototype



D3575-4 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125" THICK, TEXTURED SIDE UP (REF DART SPEC M-LEX-S.125-F60029-GY)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD

Work Order: 31002

Description:

Part Number: 35754

Inspection Dwg:

, Rev:

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article

x | Prototype

Measured by:

SAD

Date: 07/03/01

Audited by:

Date: 07/03/02

Prototype Approval:

Date:

Rev	Date	Change
A		New Issue

	Revised by	Approve
	KJ/JLM	